



 Compatible with Dymax EC, ECE, and Porta-Ray® flood systems

Also compatible with legacy systems, including the BondBox, PC-2, PC-5, ADAC CureZone, ADAC CureZone 2, ADAC CureZone 2HO, PC-series, and AS-series

 Ideal for use with plastics that yellow from UV

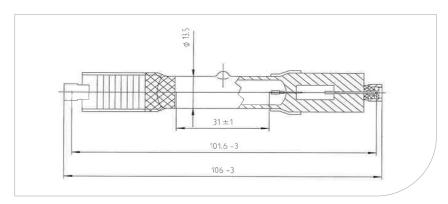
400W Bulb - Visible

The curing bulb is a key component in a light-curing flood lamp system. Dymax curing bulbs maximize curing intensity while minimizing intensity degradation over time, resulting in fewer bulb changes as well as lower operating costs. Visible bulbs are ideal for use with plastics that yellow from UV. They are compatible with Dymax EC and ECE-series flood lamps.

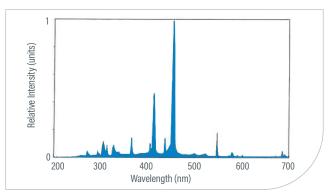
Specifications*	
Part Number	36658
Lamp Current	2A
Lamp Voltage	100 V (±10V)
Lamp Wattage	175W
Line Voltage	230V
Ballast	042-22.2-3/14 Fa. M+C Choke
Ignitor	ZG 4.5 SE 600 Fa. M+C
Cooling	Air
Operating Position	Horizontal
Body Temperature	650°C – 950°C
Sealing Temperature	<300°C
Ignition Delay	30s
Useful Life	1,500 Hours
Intensity Degradation	≤ 20% at 400-500 nm after 1,000 hours – based on 20 hours value
Power Switching	5.5h / 0.5h (on/off)

* All data is based on average values, which have been achieved upon normal conditions. Due to technical and/or physical reasons, individual lamp performance may vary \pm 10%.

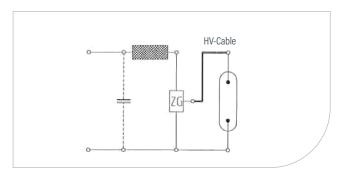




Mercury Bulb Dimensions



Standardized Spectrum



Circuit Diagram



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Please note that most light-curing system applications are unique. Dymax does not warrant the fitness of the product for the intended application. Any warranty applicable to the product, its application and use is strictly limited to that contained in Dymax standard Conditions of Sale published on our website. Dymax recommends that any intended application be evaluated and tested by the user to ensure that desired performance criteria are satisfied. Dymax is willing to assist users in their performance testing and evaluation. Dymax reserves the right to change drawings and technical data in this bulletin. The latest updated version of the bulletin is available.

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